



HYLON® N1240MGHL

Ravago Manufacturing Americas - Polyamide 66

Monday, November 4, 2019

General Information

Product Description

Nylon 66, 25% Mineral/15% Glass Filled

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight • Mineral, 25% Filler by Weight
RoHS Compliance	• RoHS Compliant
Automotive Specifications	• GM GMP.PA66.036R Color: Black • GM GMP.PA66.036R Color: Natural • GM GMW8751P-PA66-M25GF15 Color: Black
UL File Number	• E157012

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.49	g/cm ³	ISO 1183
Molding Shrinkage - Flow (0.125 in)	0.40 to 0.70	%	ISO 294-4
Water Absorption (24 hr, 73°F)	0.80	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	16500	psi	ISO 527-2
Tensile Strain (Break)	1.8	%	ISO 527-2
Flexural Modulus	1.15E+6	psi	ISO 178
Flexural Stress	24900	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	1.9	ft-lb/in ²	ISO 179
Notched Izod Impact Strength	1.9	ft-lb/in ²	ISO 180
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	98		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (264 psi, Unannealed)	444	°F	ISO 75-2/A
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.06 in		HB	
0.12 in		HB	

Notes

¹ Typical properties: these are not to be construed as specifications.